



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3407-041
Job Sheet 179028



Part No: D3407-041

Job Qty: 10 ea

Part Name: Tow Ring



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/12/18

Job Tracking No:

Due Date: 6/28/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: IPP Rev:A 05.10.14 New issue KJ/EC IPP Rev:B 08-09-09 revE as per dwg DD verified by:EC IPP REV:F
17.11.02 AS PER DWG REV:G DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	6/28/18	6/28/18	0.00	0.00	Start Up Large Fab-1		<i>EL</i>
100	Large Fab	10 pcs	6/28/18	6/28/18	0.00	2.19	Large Fab 1		<i>EL</i>
110	QC	10 pcs	6/28/18	6/28/18	0.00	0.00	QC9		<i>CPC</i>
120	QC	10 pcs	6/28/18	6/28/18	0.00	0.00	QC5		<i>CPC</i>
130	Powdercoat	10 pcs	6/28/18	6/28/18	0.00	0.38	Powdercoat2		<i>EL</i>
140	QC	10 pcs	6/28/18	6/28/18	0.00	0.00	QC3		<i>EL</i>
150	Packaging	10 pcs	6/28/18	6/28/18	0.00	0.00	Packaging3-1		<i>EL</i>
160	QC21-SA	10 Ea	6/28/18	6/28/18	0.00	0.00	QC21		<i>EL</i>

Part Op 100 - Weld D3407-1/-5 using welding rod TIG174 as per Dwg D3407 & QSI 004 A/R TIG174 ROD

Descriptions: Batch:

130 - **Mask Threaded Section** START TIME: 7:35 OVEN TEMPERATURE: 400° FINISH TIME:

8:00
M 83893

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3407-1	Stem	10 Ea (1 ea)	90-Start up Operation	<u>507850</u>
D3407-5	Ring	10 Ea (1 ea)	90-Start up Operation	<u>5078925</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3407-1	10	18	0
	D3407-5	10	64	0



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und.

Container No: S104544



Part: D3407-041

Job No: 179028

Serial No/Batch: S104544

Revision: G

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/23/18

Plex 6/12/18 9:16 AM Dart.lajeunesse.marie